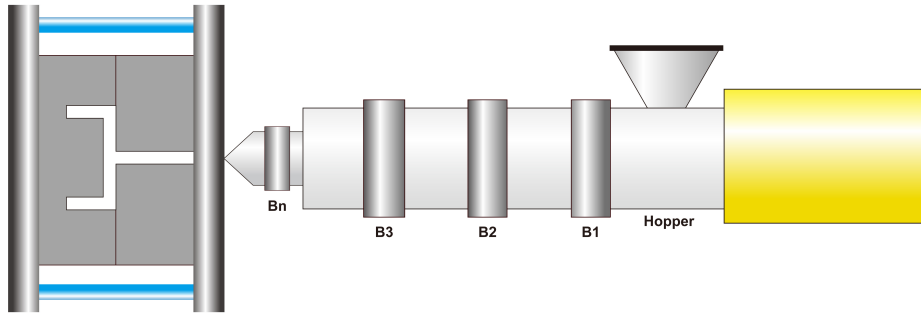


POM | KEPITAL F10-01 | Grade

- KEPITAL F10-01		(Rod, Sheet, Tube, Plate) Grade .	
-	Porosity White Mark	,	Grade .
		ISO 1043	- POM
(23 , 50 %RH)		ISO 62	% 0.2
		ISO 1183	g/cm ³ 1.41
		ISO 1133	g/10min 3.0
(1.8 MPa)		ISO 75	96
		UL 94	- HB
		ISO 11359	X 10 ⁻⁵ / 12
		ISO 11357	165
		ISO 527	MPa 2500
		ISO 527	MPa 63
		ISO 527	% 10
		ISO 527	% 32
		ISO 178	MPa 83
		ISO 178	MPa 2350
Charpy	(Notched, 23)	ISO 179/1eA	kJ/m ² 8.0
Charpy	(Notched, -30)	ISO 179/1eA	kJ/m ² 6.5
		IEC 60093	1x10 ¹⁶
		IEC 60093	• cm 1x10 ¹⁴
		IEC 60243-1	kV/mm 19
(, t = 2 mm)		ISO 294-4	% 2.0

Revision No : 6 (2019-09-17)



(: 0.1 %)
80 ~ 90 3 h ~ 4 h

: 60 ~ 80 (140 ~ 176)
: 170 ~ 210 (338 ~ 410)

Mold	Bn(Nozzle)	B3(Metering)	B2(Compression)	B1(Feeding)	Hopper
60 ~ 80	180 ~ 210	190 ~ 200	180 ~ 190	170 ~ 180	60 ~ 80

: 150 mm/s ~ 200 mm/s
: Maximum 20 bar

Tel: 02-6952-8377 2 30, T Tower 10 (04637) 94 15 (13901)
Tel: 031- 436 -1300

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