

**POM | KEPITAL ET-20A BK | . Grade**

- KEPITAL ET-20A Grade .

	ISO 1183	g/cm <sup>3</sup>	1.39
	ISO 1133	g/10min	1
(23 , 50 %RH)	ISO 62	%	-

(1.8 MPa)	ISO 75		92
	UL 94	-	HB
(10 /min)	ISO 11357		165
	ISO 11359	X 10 <sup>-5</sup> /	-

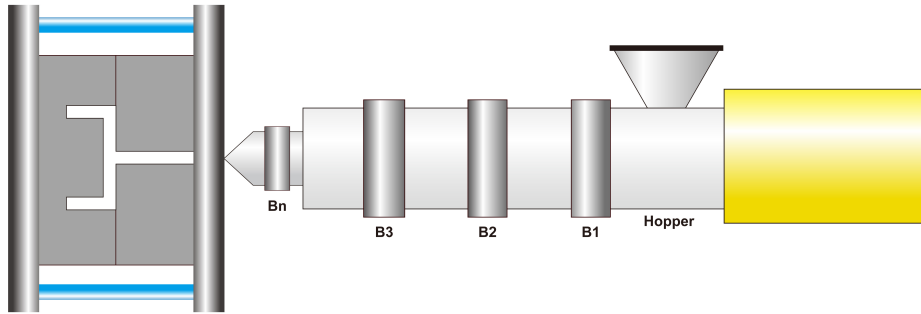
	ISO 527	MPa	52
	ISO 527	%	-
	ISO 527	%	8.0
	ISO 178	MPa	76
	ISO 178	MPa	2,450
Charpy (Notched, 23 )	ISO 179/1eA	kJ/m <sup>2</sup>	5.5

	IEC 60093		1 x 10 <sup>3</sup>
	IEC 60093	• cm	-
	IEC 60243-1	kV/mm	-

( , t = 2 mm)	ISO 294-4	%	2.0
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	ISO 1043	-	POM-CD
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Revision No : 6 (2020-07-21)



( : 0.1 %)

80 ~ 90 3 h ~ 4 h

: 60 ~ 80 (140 ~ 176 )  
: 170 ~ 210 (338 ~ 410 )

Mold	Bn(Nozzle)	B3(Metering)	B2(Compression)	B1(Feeding)	Hopper
60 ~ 80	180 ~ 210	190 ~ 200	180 ~ 190	170 ~ 180	60 ~ 80

: 150 mm/s ~ 200 mm/s

: Maximum 20 bar

2 30, T Tower 10 (04637)

94 15 (13901)

Tel: 02-6952-8377

Tel: 031- 436 -1300

1. 가 가 ( )  
Implants

2. 가 가