

POM | KEPITAL F40-34 | Grade

- KEPITAL F40-34 () Grade .

- Multi-cavity .

	ISO 1043	-	POM
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(23 , 50 %RH)	ISO 62	%	0.2
	ISO 1183	g/cm ³	1.41
	ISO 1133	g/10min	75

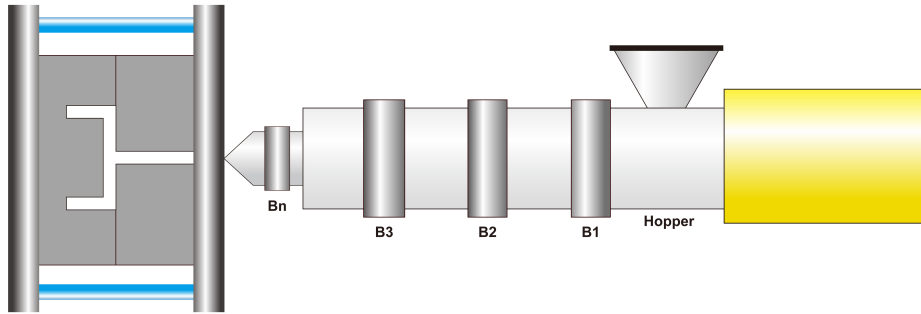
(1.8 MPa)	ISO 75		101
	UL 94	-	HB
	ISO 11359	X 10 ⁻⁵ /	12
	ISO 11357		165

	ISO 527	MPa	2900
	ISO 527	MPa	65
	ISO 527	%	-
	ISO 527	%	13
	ISO 178	MPa	93
	ISO 178	MPa	2700
Charpy (Notched, 23)	ISO 179/1eA	kJ/m ²	3.5
Charpy (Notched, -30)	ISO 179/1eA	kJ/m ²	2.2

	IEC 60093		1x10 ¹⁶
	IEC 60093	• cm	1x10 ¹⁴
	IEC 60243-1	kV/mm	19

()	ISO294-4	%	2.0
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Revision No : 6 (2019.09.17)



(: 0.1%)

80 ~ 90 3h ~ 4h

: 60 ~ 80 (140 ~ 176)

: 170 ~ 210 (338 ~ 410)

Mold	Bn(Nozzle)	B3(Metering)	B2(Compression)	B1(Feeding)	Hopper
60 ~ 80	180 ~ 210	190 ~ 200	180 ~ 190	170 ~ 180	60 ~ 80

: 150mm/s ~ 200mm/s

: Maximum 20 bar

2 30, T Tower 10 (04637)

94 15 (13901)

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1. 가 가 ()
Implants

2. 가 가