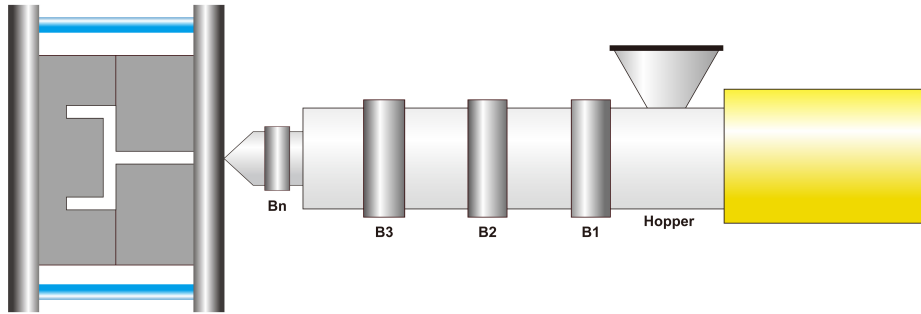


**POM | KEPITAL F25-03 | Grade**

- KEPITAL F25-03	(F20 F30 )	Grade	.
		ISO 1043	- POM
(23 , 50 %RH)		ISO 62	% 0.2
		ISO 1183	g/cm <sup>3</sup> 1.41
		ISO 1133	g/10min 13
(1.8 MPa)		ISO 75	100
		UL 94	- HB
		ISO 11359	X 10 <sup>-5</sup> / 12
		ISO 11357	165
		ISO 527	MPa 2750
		ISO 527	MPa 65
		ISO 527	% 9
		ISO 527	% 31
		ISO 178	MPa 90
		ISO 178	MPa 2650
Charpy (Notched, 23 )		ISO 179/1eA	kJ/m <sup>2</sup> 6.0
Charpy (Notched, -30 )		ISO 179/1eA	kJ/m <sup>2</sup> 5.5
		IEC 60093	1x10 <sup>16</sup>
		IEC 60093	• cm 1x10 <sup>14</sup>
		IEC 60243-1	kV/mm 19
( , t = 2 mm)		ISO 294-4	% 2.0

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( : 0.1 % )

80 ~ 90 3 h ~ 4 h

: 60 ~ 80 ( 140 ~ 176 )  
: 170 ~ 210 ( 338 ~ 410 )

Mold	Bn(Nozzle)	B3(Metering)	B2(Compression)	B1(Feeding)	Hopper
60 ~ 80	180 ~ 210	190 ~ 200	180 ~ 190	170 ~ 180	60 ~ 80

: 150 mm/s ~ 200 mm/s

: Maximum 20 bar

2 30, T Tower 10 (04637)

94 15 (13901)

Tel: 02-6952-8377

Tel: 031- 436 -1300

1. 가 가 ( )  
Implants

2. 가 가