

**POM | KEPITAL F15-33 | Grade**

- KEPITAL F15-33 ( ) Grade .
- Molding cycle time .

	ISO 1183	g/cm <sup>3</sup>	1.41
	ISO 1133	g/10min	6.0
(23 , 50 %RH)	ISO 62	%	0.2

(1.8 MPa)	ISO 75		96
	UL 94	-	HB
	ISO 11357		165
	ISO 11359	X 10 <sup>-5</sup> /	12

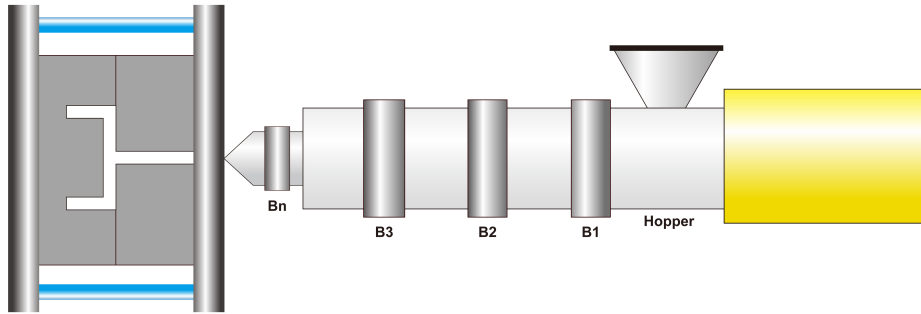
	ISO 527	MPa	2600
	ISO 527	MPa	64
	ISO 527	%	10
	ISO 527	%	34
	ISO 178	MPa	85
	ISO 178	MPa	2450
Charpy (Notched, 23 )	ISO 179/1eA	kJ/m <sup>2</sup>	7.0
Charpy (Notched, -30 )	ISO 179/1eA	kJ/m <sup>2</sup>	6.0

	IEC 60093		1x10 <sup>16</sup>
	IEC 60093	• cm	1x10 <sup>14</sup>
	IEC 60243-1	kV/mm	19

( , t = 2 mm)	ISO 294-4	%	2.0
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	ISO 1043	-	POM
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Revision No : 7 (2020-04-03)



( : 0.1 %)

80 ~ 90 3 h ~ 4 h

: 60 ~ 80 (140 ~ 176 )  
: 170 ~ 210 (338 ~ 410 )

Mold	Bn(Nozzle)	B3(Metering)	B2(Compression)	B1(Feeding)	Hopper
60 ~ 80	180 ~ 210	190 ~ 200	180 ~ 190	170 ~ 180	60 ~ 80

: 150 mm/s ~ 200 mm/s

: Maximum 20 bar

2 30, T Tower 10 (04637)

94 15 (13901)

Tel: 02-6952-8377

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1. 가 가 ( )  
Implants

2. 가 가